## **High-Performance Filtration Solution**

# With Diaphragm Pump Module



#### **Precise Flow**

It delivers accurate pumping rates from 2.0 mL/min to 100 mL/min with minimal flow drop under back pressure, utilizing low shear technology and stepper motor control



#### **Reduced Pulsation**

With "Rapid Intake" stroke technology, the module minimizes pulsation for a reliable, quasi-continuous flow during filtration.



#### **Contamination Prevention**

The pump's flexible diaphragm is isolated from the motor, preventing contamination while offering broad chemical compatibility for various applications.



### **Compact and Quiet**

Its space-saving design, featuring compression fittings and in-line filters, makes it ideal for efficient normal flow filter screening and sizing in diverse environments.



### **Diaphragm Pump Module**

To Enhance Filter Screening System Performance

The Diaphragm Pump Module serves as a crucial accessory for the METTLER TOLEDO Pendotech Filter Screening System, employing durable, low-shear diaphragm pump technology that reduces flow drop under back pressure. Its rapid intake mechanism utilizes a flexible diaphragm driven by an eccentric motor shaft to draw liquid in through the inlet valve during the downward stroke and expel it through the outlet valve on the upward stroke. The working chamber of the pump is completely isolated from the motor. The intake stroke operates at maximum speed, while the output stroke is finely tuned for consistent dispensing, resulting in low-pulsation flow. With a low internal hold-up volume and extensive chemical compatibility, this compact and quiet module includes compression fittings for size 16 tubing (1/8 inch ID/1/4 inch OD), a removable Lexan cover, and in-line 35-micron inlet filters to safeguard the pump's check valves. The pump can generate pressures up to 60 psi/4 bar, making it highly effective for filter screening. When integrated with the system and a PC-based GUI, the Pump Module offers a powerful and compact filtration solution.



#### **Specifications**

Specifications	
Enclosure	H x W x D: 9.85 x 13.8 x 10.3 inch (250 x 351 x 263 mm)
(with legs not retracted)	Approx: 6.80 kg
	Material: Aluminum with powder polyester paint
	Front panel: 304 stainless steel with Lexan® cover
	Back panel: Anodized aluminum
Power Inlet with Power	IEC 320 cord connection, 100 – 240 Volts, 50 – 60 Hertz, 2 amp max
Switch	
Fuse	2 amps (housed integral with the Power Switch) at full voltage range
Environmental Operating	All components rated to a temperature range of 5°C to 40°C (41°F to 104°F)
Range	Humidity: 0 to 95% relative humidity, no condensation
Pump Diaphragm Lifetime	>10,000 hours
Diaphragm Pump Fittings	Compression fitting for 1/8 inch ID/1/4 inch OD tubing (Masterflex size 16)
Fluid Property Range	Permissible temperature of the medium being handled: 5°C to 80°C (41°F to 176°F). The dosing pump has been developed for liquids with viscosities of up to 150 cSt. If particles greater than 25 micron are present, a filter is recommended.
Analog Pump Control	One DB-25 male connector.
	Configured for 4-20 mA signals from Pendotech Filter Screening System
	(if in analog mode)
	Control System Settings for Pump Setup: 0.5ml/rotation
	Maximum RPMs: 200
	Flow Range: 2.0 to 100 mL/min
	Accuracy: +/- 5% of value, repeatability: +/- 1%
Diaphragm Pump Hold Up Volume	Total pump: ~0.530mL
Tubing for Connection of	1/8 inch ID, 0.318 cm
Pump to Panel	Length: 12 cm per piece
	Hold-up: 1 mL per piece
	Tubing total: 2 mL for one train
Hold Up Volume per Train	~2.5 mL

Ordering Information	Order Number
Diaphragm Pump Module for Pendotech Filter Screening System	PDKT-NFFSS-PUMP



METTLER TOLEDO Pendotech Process Analytics

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For more information